

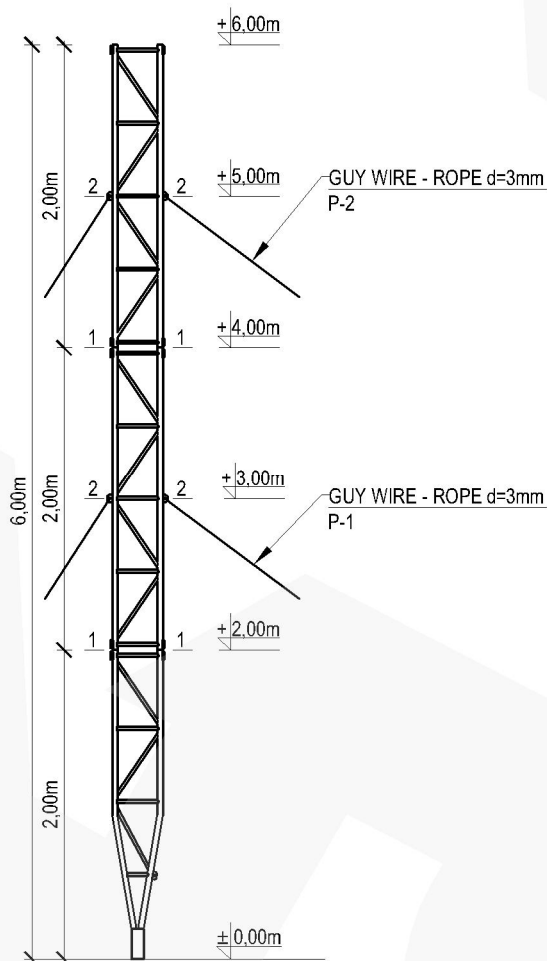


RETIS®
CONSTRUCTION

TYPICAL MAST M300/H06

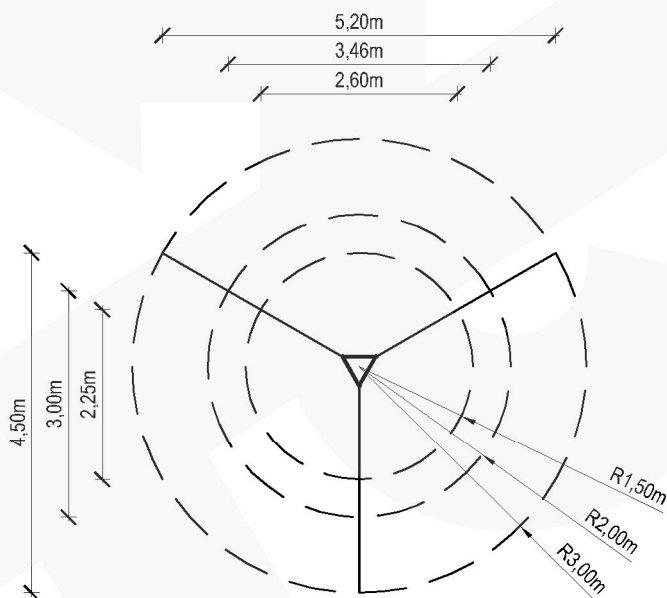
ASSEMBLY DRAWING

SCALE 1:50



GUY WIRES RANGE

SCALE 1:100



NOTES :

1. Typical mast construction M300/H06
2. Aluminum alloy: EN AW-6005A T6
3. Connections: fillet welded with TIG (GTAW) argon method by the requirements of ISO 3834-2
4. Results may vary depending on local geometry and mast foundation
5. Characteristic wind speed: $V_k = 22 \text{ m/s}$
6. Terrain category: II
7. Reliability class: II
8. Ice density: 700 kg/m^3
9. Ice thickness: 2,0cm
10. Equipment total weight limit on the mast: 60kg
11. Equipment area on the mast:
- $S = 0,5 \text{ m}^2$ at the top of the mast
12. Mast must be set under construction law
13. Construction on which mast will be located must be able to transfer reactions
14. Lead assembly with wind speed not more than 5m/s
15. Guy wires: steel ropes 3mm $R_m = 1770 \text{ MPa}$ T1x19 by EN 12385
16. Initial tension of guy wires: from 8% to 15% of rated breaking strength of the guy

Manufacturer: RETIS WWW.RETIS.PL WWW.MASZTY-RETIS.PL			
Investment: SERIES OF ALUMINUM LATTICE MASTS - TYPE - 300			
Drawing title: TYPICAL MAST M300/H06 - ASSEMBLY DRAWING + GUY WIRES RANGE			
Date: 05.2013	Phase: typical project	Project No.: RETIS M300	Revision: ...
Industry: construction	Project No.: RETIS_KK_M300_H06_01		

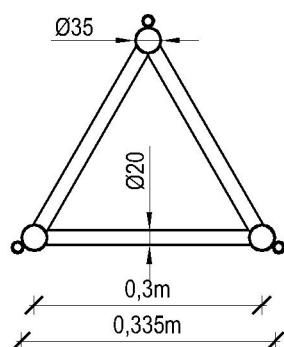


RETIS®
CONSTRUCTION

TYPICAL MAST M300/H06

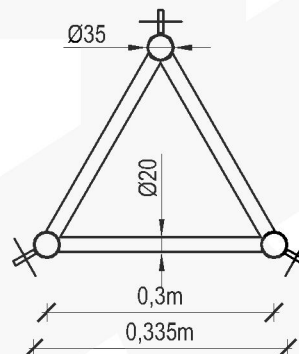
SECTION 1-1

SCALE 1:10



SECTION 2-2

SCALE 1:10



Rope fi 3mm (1x19)	Clamps 3mm	Patent eye 3mm
45lm	36pcs	12pcs
Shackle 8mm	Simple washer M8	Selflocking nut M8
6pcs	12pcs	12pcs
Simple nut M8	Screw M8x180	Roman screw
12pcs	6pcs	6pcs
Lightning tip	Caps	Base
1pc	3 pcs	1 set

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Investment: SERIES OF ALUMINUM LATTICE MASTS - TYPE-300			
Drawing title: TYPICAL MAST M300/H06 - SECTIONS + LIST OF ELEMENTS			
Date: 06.2013	Phase: typical project	Project No.: RETIS M300	Revision: ...
Industry: construction	Project No.: RETIS_KK_M300_H06_02		